




TOYOTA TECHNICAL SERVICE BULLETIN

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STANDARD BOLT TORQUE SPECIFICATIONS

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The following bolt mark and class identification information is currently not included in the Standard Bolt Torque Specifications found in the Introduction section of each Toyota Repair Manual.

BOLT	MARK	CLASS
 (Hexagon flange bolt or Hexagon bolt with washer)	4 Protruding Lines	9T
 (Hexagon flange bolt or Hexagon bolt with washer)	5 Protruding Lines	10T
 (Hexagon flange bolt or Hexagon bolt with washer)	6 Protruding Lines	11T

SPECIFIED TORQUE FOR STANDARD BOLTS

CLASS	DIAMETER mm	PITCH mm	SPECIFIED TORQUE					
			HEXAGON HEAD BOLT			HEXAGON FLANGE BOLT		
			N•m	kgf•cm	ft•lbf	N•m	kgf•cm	ft•lbf
9T	8	1.25	34	340	25	37	380	27
	10	1.25	70	710	51	78	790	57
	12	1.25	125	1300	94	140	1450	105
10T	8	1.25	38	390	28	42	430	31
	10	1.25	78	800	58	88	890	64
	12	1.25	140	1450	105	155	1600	116
11T	8	1.25	42	430	31	47	480	35
	10	1.25	87	890	64	97	990	72
	12	1.25	155	1600	116	175	1800	130